# Product Specifications Heavy Duty

# TECHNICAL DATA

Capacity under lid	16.5 Lt/4.35 gal	35 gal		
Wall Thickness	CS1650 Lids: LSQ815 LSQ815G	1.83mm 2.63mm 1.651mm	0.1076in	
Weight (approx.) without bail	CS1650 Lids: LSQ815 LSQ815G	663g 150g 148g	23.38oz 5.29oz 5.22oz	
Pail & Lid Material	HDPE			
Printing	In Mold Labelling			
Pail Colour	Standard in White, other colors available			
Handle	Optional plastic handle			

#### TOP LOADING RESISTANCE

60kg (132lb) at 23°C (73°F), 30 days, product temperature when filling pails and warehouse temperature will affect pail performance. Hofmann recommends testing prior to full production.

#### **OPENING & CLOSING**

TO OPEN: Remove tear tab, then lift cover. TO CLOSE: Snap the lid on the pail. Then follow all around while releasing air by pressing the center of the lid to burp pail. If using a closing device. Use proper burping devices.

#### RECOMMENDATIONS

Do not exceed pallet edges with pails staggered pattern is recommended for greater stability. Double faced pallets with close together boards on both sides are recommended for best results. To improve stability, release air from pail when putting the lid. Stretch wrapping machine tension should be adjusted to pail. Use slip-sheet to improve pails stability if necessary. Hofmann recommends testing prior to full production.

#### APPROVALS

Virgin materials are approved for food contact and meet FDA (Food and Drug Administration USA) and HPB (Health Production Branch Canada) regulations.

Handling conditions vary a lot from customer to customer. Tests are recommended throughout the process of denesting, filling, conveying palletization, warehousing, transportation and utilization by intermediaries and users. Specifications can change without notice. Please contact your Hofmann representative to confirm this data.



# e. HOFMANN PLASTICS

## PRODUCT CODE

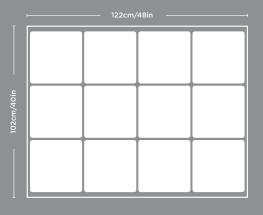
PAIL: CS1650 LID: LSQ815/LSQ815G (gasket)



DIMENSIONS	СМ	INCHES
Lower diameter	21.23	8.36
Upper diameter with lid	24.51	9.65
Height with lid	37.69	14.84

### PACKAGING OF EMPTY PAILS & LIDS

- Warehousing of empty pails: 220 per tray - 440 per pallet
- Warehousing of Lids: LSQ815: 2,000 per pallet LSQ815G: 1,800 per pallet



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