

TECHNICAL DATA

Capacity under lid	15lt / 4gal		
Wall Thickness	Pail CS1500	2.08mm	0.082in
	Lid LS815	2.63mm	0.1076in
Weight (approx.) without bail	Pail CS1500	595g	20.99oz
	Lid LS815	150g	5.29oz
Pail & Lid Material	HDPE		
Printing	In Mold Labelling		
Pail Colour	Standard in White, other colors available.		
Handle	Optional plastic handle		

TOP LOADING RESISTANCE

60kg (132lb) at 23°C (73°F), 30 days, product temperature when filling pails and warehouse temperature will affect pail performance. Hofmann recommends testing prior to full production.

OPENING & CLOSING

TO OPEN: Remove tear tab, then lift cover.
TO CLOSE: Snap the lid on the pail. Then follow all around while releasing air by pressing the center of the lid to burp pail. If using a closing device. Use proper burping devices.

RECOMMENDATIONS

Do not exceed pallet edges with pails Staggered pattern is recommended for greater stability. Double faced pallets with close together boards on both sides are recommended for best results. To improve stability, release air from pail when putting the lid. Stretch wrapping machine tension should be adjusted to pail. Use slip-sheet to improve pails stability if necessary. Hofmann recommends testing prior to full production.

APPROVALS

Virgin materials are approved for food contact and meet FDA (Food and Drug Administration USA) and HPB (Health Protection Branch Canada) regulations.

Handling conditions vary a lot from customer to customer. Tests are recommended throughout the process of denesting, filling, conveying palletization, warehousing, transportation and utilization by intermediaries and users. Specifications can change without notice. Please contact your Hofmann representative to confirm this data.

PRODUCT CODE

PAIL: CS1500

LID: LS815



DIMENSIONS	CM	INCHES
Lower diameter	21.3	8.39
Upper diameter with lid	25.3	9.96
Height with lid	35.2	13.86

PACKAGING OF EMPTY PAILS & LIDS

- Warehousing of empty pails:
220 per tray - 440 per pallet
- Warehousing of LS815 Lids:
2,000 per pallet

