# **Product Specifications Heavy Duty**

# e.HOFMANN

**PLASTICS** 

TECHNICAL DATA			
Capacity under lid	17lt / 4.5gal		
Lid	LR1920 - Tear Strip Optional Spout and/or Vent SLR3 - Snap on Lid		
Wall Thickness	Pail PR1700 Lid LR1920 Lid SLR3		
Weight (approx.) without bail	Pail PR1700 Lid LR1920 Lid LRF1920 Lid LVF1920 Lid SLR3	814g 254g 254g 254g 173g	8.96oz 8.96oz 8.96oz
Material	HDPE		
Handle	Plastic or Metal		
Thermal range	-18°C (0°F) to 66°C (150°F)		
Printing	Dry Offset - Up to 6 Colours, Heat Transfer Label, In Mold Labelling		
Pail Colour	Standard in White, other colors available.		

### TOP LOADING RESISTANCE

60kg (132lbs) at 23°C (73°F), 30 days, product temperature when filling pails and warehouse temperature will affect pail performance. Hofmann recommends testing prior to full production.

# **OPENING & CLOSING**

TO OPEN: Remove tear strip, then lift cover.

TO CLOSE: Place lid on pail, press on with hands or use a rubber mallet.

## **RECOMMENDATIONS**

Do not exceed pallet edges with pails. Grade A pallets should be used with boards that have tight spacing to ensure proper pail support. To improve stability, release air from pail when applying the lid. Stretch wrapping machine tension should be adjusted to ensure no deformation of the pail. Use slip-sheet to improve pails stability. Hofmann recommends testing prior to full production.

### **APPROVALS**

Virgin materials are approved for food contact and meet FDA (Food and Drug Administration USA) and HPB (Health Protection Branch Canada) regulations.

Handling conditions vary a lot from customer to customer. Tests are recommended throughout the process of denesting, filling, conveying palletization, warehousing, transportation and utilization by intermediaries and users. Specifications can change without notice. Please contact your Hofmann representative to confirm this data.



**PAIL:** PR1700

LID: LR1920 or SLR3



DIMENSIONS	CM	INCHES
Pail Height	33.5	13.19
Pail Height with Lid	34	13.39
Upper width with Lid	31	12.21
Lower Width	26.3	10.35

# PACKAGING OF EMPTY PAILS & LIDS

- Warehousing of empty pails: 144 per tray 288 per pallet
- Warehousing of LR1920 Lids:
  300 per tray 600 per pallet
  SLR3: 1200 per pallet
- Max 2 pallets high for warehousing of pails
- Max 4 pallets high for warehousing of lids







