PLASTICS

TECHNICAL DATA
Capacity under lid

| Wall Thickness | CS1650 | 1.83 mm | 0.075 in |
| :--- | :--- | :--- | :--- |
|  | Lids: | 2.63 mm | 0.1076 in |
|  | LSQ815 | 1.651 mm | 0.065 in |
| LSQ815G | 663 g | 23.38 oz |  |
| Weight (aprox.) | CS1650 | 150 g | 5.29 oz |
| without bail | Lids: | 148 g | 5.220 z |
|  | LSQ815 |  |  |
| Pail \& Lid Material | HDPE |  |  |
| Printing | In Mold Labelling |  |  |
| Pail Colour | Standard in White, |  |  |
| other colors available |  |  |  |
| Handle | Optional plastic handle |  |  |

## TOP LOADING RESISTANCE

60 kg ( 132 lb ) at $23^{\circ} \mathrm{C}\left(73^{\circ} \mathrm{F}\right.$ ), 30 days, product temperature when filling pails and warehouse temperature will affect pail performance. Hofmann recommends testing prior to full production.

## OPENING \& CLOSING

TO OPEN: Remove tear tab, then lift cover.
TO CLOSE: Snap the lid on the pail. Then follow all around while releasing air by pressing the center of the lid to burp pail. If using a closing device. Use proper burping devices.

## RECOMMENDATIONS

Do not exceed pallet edges with pails staggered pattern is recommended for greater stability. Double faced pallets with close together boards on both sides are recommended for best results. To improve stability, release air from pail when putting the lid. Stretch wrapping machine tension should be adjusted to pail. Use slip-sheet to improve pails stability if necessary. Hofmann recommends testing prior to full production.

## APPROVALS

Virgin materials are approved for food contact and meet FDA (Food and Drug Administration USA) and HPB (Health Production Branch Canada) regulations.

Handling conditions vary a lot from customer to customer. Tests are recommended throughout the process of denesting, filling, conveying palletization, warehousing, transportation and utilization by intermediaries and users. Specifications can change without notice. Please contact your Hofmann representative to confirm this data.

## PRODUCT CODE

PAIL: CS1650
LID: LSQ815/LSQ815G (gasket)


## DIMENSIONS

Lower diameter
CM INCHES
21.238 .36

Upper diameter with lid 24.519 .65
Height with lid
37.6914 .84

## PACKAGING OF EMPTY PAILS \& LIDS

- Warehousing of empty pails:

220 per tray - 440 per pallet

- Warehousing of Lids:

LSQ815: 2,000 per pallet
LSQ815G: 1,800 per pallet


FSSC 22000
APPROVED
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