

TECHNICAL DATA

Capacity under lid	3.78lt / 1.0gal		
Wall Thickness	Pail PR378HD	1.17mm	0.048in
	Lid LRT378HD	1.168mm	0.046in
	Flow in Gasket Lid also available		
Weight (approx.) without bail	Pail PR378HD	172g	6.06oz
	Lid LRT378HD	76g	2.68oz
	Flow in Gasket Lid also available		
Pail Material	HDPE		
Handle	Plastic or Metal		
Thermal range	-18°C (0°F) to 66°C (150°F)		
Printing	Dry Offset - Up to 6 colours In Mould Labeling (IML) also available		
Pail Colour	Standard in White, other colours available.		

TOP LOADING RESISTANCE

45kg (99lbs) at 23°C (73°F), 30 days, product temperature when filling pails and warehouse temperature will affect pail performance. Hofmann recommends testing prior to full production.

OPENING & CLOSING

TO OPEN: Remove tear strip, then lift cover.

TO CLOSE: Place lid on pail, press on with hands.

RECOMMENDATIONS

Do not exceed pallet edges with pails. Grade A pallets should be used with boards that have tight spacing to ensure proper pail support. To improve stability, release air from pail when applying the lid. Stretch wrapping machine tension should be adjusted to ensure no deformation of the pail. Use slip-sheet to improve pails stability. Hofmann recommends testing prior to full production.

APPROVALS

Virgin materials are approved for food contact and meet FDA (Food and Drug Administration USA) and HPB (Health Protection Branch Canada) regulations.

Handling conditions vary a lot from customer to customer. Tests are recommended throughout the process of denesting, filling, conveying palletization, warehousing, transportation and utilization by intermediaries and users. Specifications can change without notice. Please contact your Hofmann representative to confirm this data.

PRODUCT CODE

PAIL: PR378HD (INDUSTRIAL GALLON)

LID: LRT378HD



DIMENSIONS

	CM	INCHES
Pail Height	18.415	7.25
Pail Height with Lid	18.67	7.35
Upper width with Lid	21.00	8.267
Lower Width	16.97	6.68

PACKAGING OF EMPTY PAILS & LIDS

- Warehousing of empty pails:
600 per tray - 1,200 per pallet
- Warehousing of Lids:
300 per box - 7,500 per pallet
- Max 2 pallets high for warehousing of pails

