

## TECHNICAL DATA

Capacity under lid	2.7lt /0.71gal		
Wall Thickness	Pail PR27	1.01mm	0.040in
	Lid LR27	0.81mm	0.032in
Weight (approx.) without bail	Pail PR27	96g	3.38oz
	Lid LR27	30g	1.05oz
Pail Material	Polypropylene		
Handle	Plastic		
Thermal range	-18°C (0°F) to 66°C (150°F)		
Printing	Dry Offset - Up to 9 Colours		
Pail Colour	Standard in White, other colors available.		

## TOP LOADING RESISTANCE

45kg (99lbs) at 23°C (73°F), 30 days, product temperature when filling pails and warehouse temperature will affect pail performance. Hofmann recommends testing prior to full production.

## OPENING & CLOSING

TO OPEN: Break tamper evident tab, then lift cover.  
TO CLOSE: Place lid on pail, press on with hands.

## RECOMMENDATIONS

Do not exceed pallet edges with pails. Grade A pallets should be used with boards that have tight spacing to ensure proper pail support. To improve stability, release air from pail when applying the lid. Stretch wrapping machine tension should be adjusted to ensure no deformation of the pail. Use slip-sheet to improve pails stability. Hofmann recommends testing prior to full production.

## APPROVALS

Virgin materials are approved for food contact and meet FDA (Food and Drug Administration USA) and HPB (Health Protection Branch Canada) regulations.

Handling conditions vary a lot from customer to customer. Tests are recommended throughout the process of denesting, filling, conveying palletization, warehousing, transportation and utilization by intermediaries and users. Specifications can change without notice. Please contact your Hofmann representative to confirm this data.

## PRODUCT CODE

**PAIL: PR27**

**LID: LR27**



## DIMENSIONS

	CM	INCHES
Pail Height	13.56	5.34
Pail Height with Lid	13.66	5.38
Upper width with Lid	19.68	7.75
Lower Width	16.63	6.55

## PACKAGING OF EMPTY PAILS & LIDS

- Warehousing of empty pails:  
600 per tray - 1,200 per pallet
- Warehousing of LR27 Lids:  
240 per box - 7,200 per pallet
- Max 1 pallet high for warehousing of empty pails
- Max 2 pallets high for warehousing of lids

