PLASTICS

| TECHNICAL DATA |  |  |  |
| :---: | :---: | :---: | :---: |
| Capacity under lid | 5.6It / 1.48gal |  |  |
| Wall Thickness | Pail PR56 <br> Lid LR53 | 0.96 mm <br> 0.76 mm | $\begin{aligned} & \text { O.038in } \\ & \text { O.030in } \end{aligned}$ |
| Weight (approx.) without bail | Pail PR56 <br> Lid LR53 | $\begin{aligned} & 166 \mathrm{~g} \\ & 38 \mathrm{~g} \end{aligned}$ | $\begin{aligned} & 5.85 \mathrm{oz} \\ & 1.34 \mathrm{oz} \end{aligned}$ |
| Pail Material | Polypropylene |  |  |
| Handle | Plastic |  |  |
| Thermal range | $-18^{\circ} \mathrm{C}\left(0^{\circ} \mathrm{F}\right)$ to $66^{\circ} \mathrm{C}\left(150^{\circ} \mathrm{F}\right)$ |  |  |
| Printing | Dry Offset - Up to 9 Colours/ In Mold Labelling |  |  |
| Pail Colour | Standard in White, other colors available. |  |  |

## TOP LOADING RESISTANCE

45 kg ( 99 lbs ) at $23^{\circ} \mathrm{C}\left(73^{\circ} \mathrm{F}\right), 30$ days, product temperature when filling pails and warehouse temperature will affect pail performance. Hofmann recommends testing prior to full production.

## OPENING \& CLOSING

TO OPEN: Break tamper evident tab, then lift cover.
TO CLOSE: Place lid on pail, press on with hands.

## RECOMMENDATIONS

Do not exceed pallet edges with pails. Grade A pallets should be used with boards that have tight spacing to ensure proper pail support. To improve stability, release air from pail when applying the lid. Stretch wrapping machine tension should be adjusted to ensure no deformation of the pail. Use slip-sheet to improve pails stability. Hofmann recommends testing prior to full production.

## APPROVALS

Virgin materials are approved for food contact and meet FDA (Food and Drug Administration USA) and HPB (Health Protection Branch Canada) regulations.

Handling conditions vary a lot from customer to customer. Tests are recommended throughout the process of denesting, filling, conveying palletization, warehousing, transportation and utilization by intermediaries and users. Specifications can change without notice. Please contact your Hofmann representative to confirm this data.

## PRODUCT CODE

## PAIL: PR56

## LID: LR53



| DIMENSIONS | CM | INCHES |
| :--- | :--- | :--- |
| Pail Height | 19.93 | 7.85 |
| Pail Height with Lid | 20.06 | 7.90 |
| Upper width with Lid | 21.46 | 8.45 |
| Lower Width | 19.05 | 7.50 |

## PACKAGING OF EMPTY PAILS \& LIDS

Warehousing of empty pails:
380 per tray - 760 per pallet (CAN) 1,140 per pallet (USA)
Warehousing of LR53 Lids:
190 per box $-5,700$ per pallet

- Max 1 pallet high for warehousing of empty pails
Max 2 pallets high for warehousing of lids


FSSC 22000
E. Hofmann Plastics Inc. • 51 Centennial Road, Orangeville, Ontario, Canada L9W 3R1 Telephone: 519-943-5050 • Toll Free: 1-877-707-Pail • Fax: 519-938-5349 • www.hofmannplastics.com

