| TECHNICAL DATA |  |  |  |
| :---: | :---: | :---: | :---: |
| Capacity under lid | 15L / 4GAL |  |  |
| Pail | CS1510 | 15L Square Pail |  |
| Lid | LSQ815 | Tamper Evident Tear Strip Lid |  |
| Wall Thickness | CS1510 <br> LSQ815 | $\begin{aligned} & 1.27 \mathrm{~mm} \\ & 1.39 \mathrm{~mm} \end{aligned}$ | $\begin{aligned} & \text { O.050in } \\ & \text { O.055in } \end{aligned}$ |
| Weight (approx.) without bail | CS1510 <br> LSQ815 | $\begin{aligned} & 460 \mathrm{~g} \\ & 150 \mathrm{~g} \end{aligned}$ | $\begin{aligned} & 16.23 \mathrm{oz} \\ & 5.29 \mathrm{oz} \end{aligned}$ |
| Material | CS1510 <br> LSQ815 | Polypro HDPE | lene |
| Thermal range | $0^{\circ} \mathrm{C}\left(32^{\circ} \mathrm{F}\right)$ to $90^{\circ} \mathrm{C}\left(194^{\circ} \mathrm{F}\right)$ |  |  |
| Decoration | In Mould Labelling |  |  |
| Standard Color | Standard in White, other colors available |  |  |

## TOP LOADING RESISTANCE

60 kg ( 132 lbs ) at $23^{\circ} \mathrm{C}\left(73^{\circ} \mathrm{F}\right), 30$ days, product temperature when filling pails and warehouse temperature will affect pail performance. Hofmann recommends testing prior to full production.

## OPENING \& CLOSING

TO OPEN: Break the Tamper-Evident tab, then remove lid.
TO CLOSE: Start the lid at one side first, then apply around while releasing air on opposite side. Pressing the center of the lid if needed to burp container.

## RECOMMENDATIONS

Do not double stack skids upon one another; racking recommended. Grade A pallets should be used with boards that have tight spacing to ensure proper box support. Stretch wrapping machine tension should be adjusted to ensure no deformation of the boxes. Hofmann recommends testing prior to full production.

## APPROVALS

Virgin materials are approved for food contact and meet FDA (Food and Drug Administration USA) and HPB (Health Protection Branch Canada) regulations.

## PRODUCT CODE

PAIL: CS1510
LID: LSQ815

CS1510



| DIMENSIONS | CM | INCHES |
| :--- | :--- | :--- |
| Pail Height | 33.55 | 13.21 |
| Pail Height with Lid | 34.14 | 13.44 |
| Upper Width with Lid | 25.46 | 10.02 |
| Lower Width | 21.36 | 8.41 |

PACKAGING OF EMPTY PAILS \& LIDS Warehousing of empty pails: CS1510 220 per tray 440 per pallet LSQ815 2,000 per pallet

Max 2 pallets high for warehousing of Pails

Max 2 pallets high for warehousing of Lids

## HANDLING

Handling conditions vary from customer to customer. Tests are
recommended throughout the process of denesting, filling, conveying palletization, warehousing, transportation and utilization by intermediaries and users. Specifications can change without notice. Please contact your Hofmann representative to confirm.
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